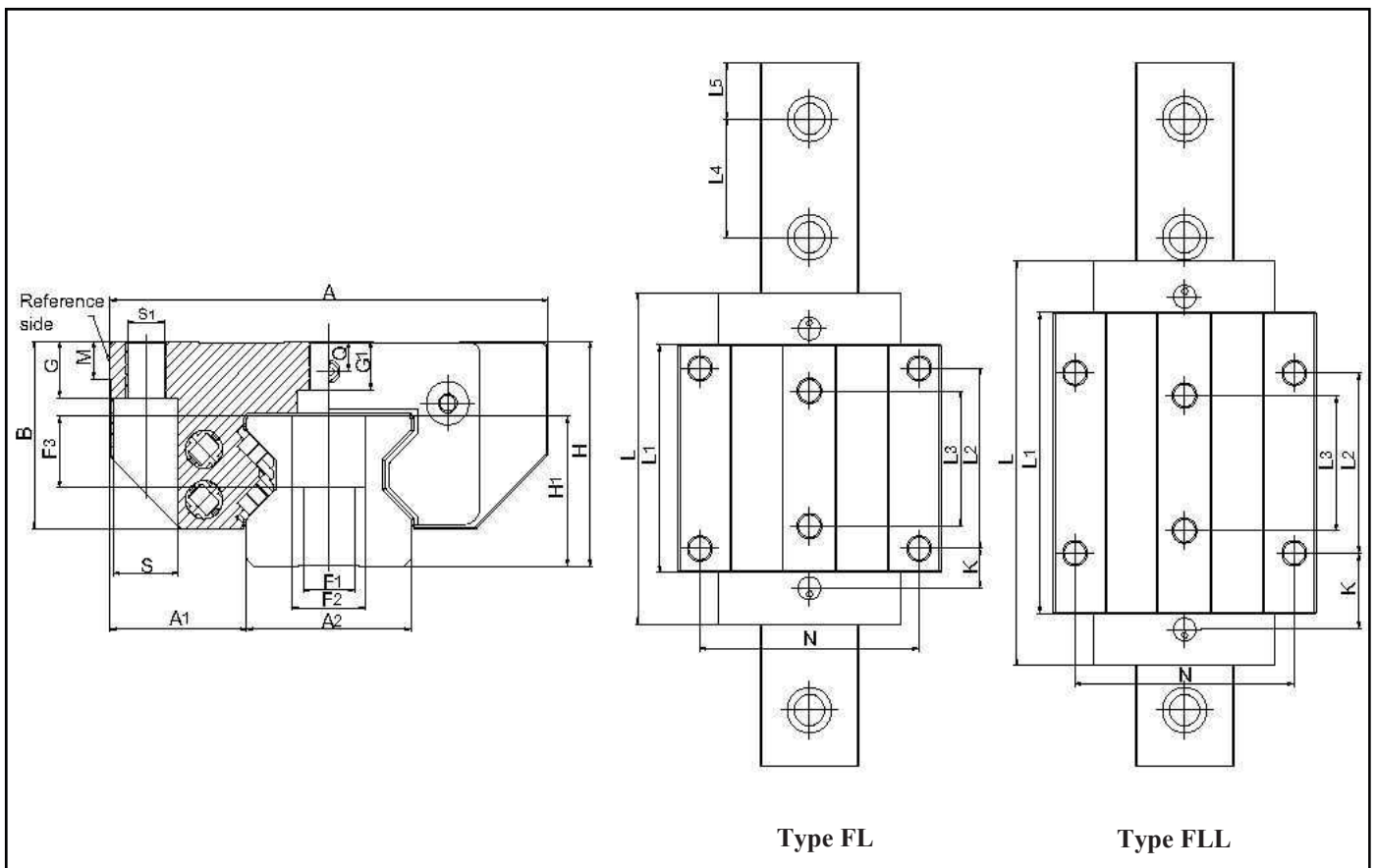


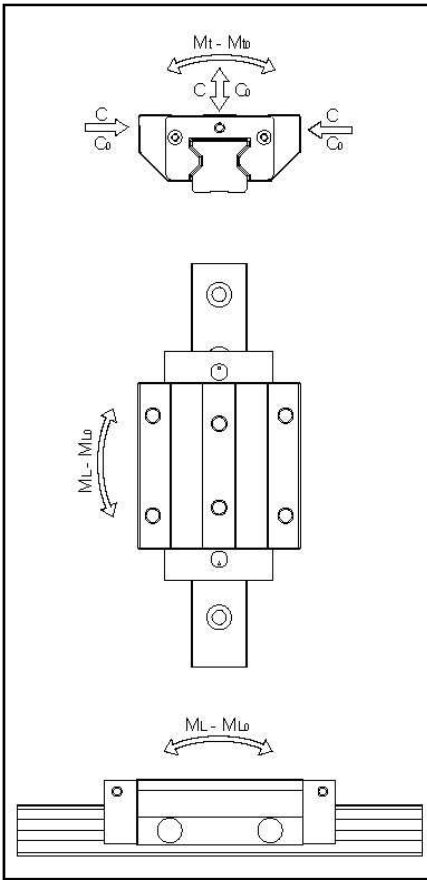
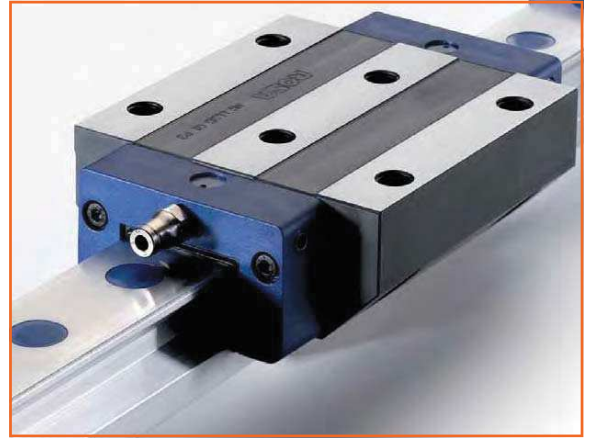
Rail de guidage avec patins à recirculation de rouleaux

Série FL et FLL



Rail type B (fixation / dessous) : T25:M6 ; T35:M8 ; T45:M12 ; T55:M14 ; T65:M16

	H	A	A1	A2	H1	B	L	L1	L2	L3	L4	L5	N
<i>SBR 25 FL</i>	36	70	23.5	23	24.5	29.5	90.2	62	45	30	30	14	57
<i>SBR 25 FLL</i>													
<i>SBR 35 FL</i>	48	100	33	34	32	41	119.3	80	62	40	40	19	82
<i>SBR 35 FLL</i>													
<i>SBR 45 FL</i>	60	120	37.5	45	40	50	147.3	101.3	80	52.5	52.5	25	100
<i>SBR 45 FLL</i>													
<i>SBR 55 FL</i>	70	140	43.5	53	48	57	173	120	95	60	60	29	116
<i>SBR 55 FLL</i>													
<i>SBR 65 FL</i>	90	170	53.5	63	55	78	221.8	159.8	110	82	75	36.5	142
<i>SBR 65 FLL</i>													



Précharges :

K2.....0,08C

K3.....0,13C

Précisions :

G0 : H +/- 5 μ m , A1 +/- 5 μ m

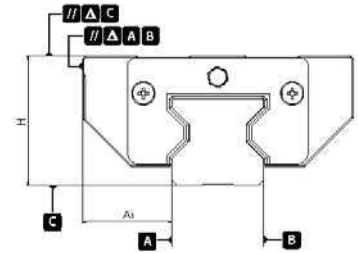
G1 : H +/- 10 μ m , A1 +/- 7 μ m

G2 : H +/- 20 μ m , A1 +/- 20 μ m

G3 : H +/- 30 μ m , A1 +/- 20 μ m

Variations entre patins / H et A1

G0 :3 μ m ,G1 :5 μ m ,G2 :7 μ m ,G3 :15 μ m



S1	G	G1	F1	F2	F3	M	Q	K	C (N)	Co (N)	Mt (Nm)	Mto (Nm)	MI (Nm)	Mlo (Nm)	
M8	9	6.5	7	11	11.5	7.5	5.5	14	28700	57600	431	863	285	570	<i>SBR 25 FL</i>
								23.7	38900	76800	583	1150	491	970	<i>SBR 25 FLL</i>
M10	12	10	9	15	17	8	7.9	15.5	53300	99000	1179	2192	674	1253	<i>SBR 35 FL</i>
								27	72600	136000	1595	3014	1187	2243	<i>SBR 35 FLL</i>
M12	15	12	14	20	19	10	8	17.6	95000	184000	2617	5070	1538	2979	<i>SBR 45 FL</i>
								33.9	119500	242200	3293	6672	2444	4951	<i>SBR 45 FLL</i>
M14	18	13.5	16	24	22	12	9	21.5	132600	256000	4503	8707	2576	4981	<i>SBR 55 FL</i>
								42	176000	351000	5977	11915	4470	8910	<i>SBR 55 FLL</i>
M16	22	19.5	18	26	26	15.5	15	29	212000	414000	8100	15780	5210	10140	<i>SBR 65 FL</i>
								54.3	276000	579000	10530	22100	8980	11840	<i>SBR 65 FLL</i>